

typical applications





manual stations



robot stations



spot/seam welders



WS98-700 PC software data sheet ->4/5/100 ->06A 🌳 Program 🛉 Events 🖪 Use program 📳 Counter 🐞 Configuratio Program 3 -Link to program 1 🗆 Pre-limit count 3 Current monitoring ÷ cyc High1 10 ÷ % Squeeze 10 Pressure monitoring 🛭 ÷cyc H1 5.0 ÷ % (PHA) Weld1 10 Pre-low1 5 ÷ % ÷cyc II 10.0 ÷kA PHA • Cool1 Low1 10 ÷ % Pulses 1 ÷ High2 10 ÷ % ± cyc H2 28.7 ± % (CCH) Weld2 Pre-low2 5 ÷ % ∄cyc I2 7.00 ∄ kA CCR • ÷ % 0 Low2 10 Cool2 ÷ % Hold High 10 ±cyc PV 5.00 ± V (5.00 kN) Off 0 Low 10 ▼ WS780.WS90: Disk

Take control of your welding data

Using all the features of Microsoft® Windows®, WS98-700 allows you to program, monitor and archive the data in your WS700 welding control. Connection to the timer is via a fast but simple RS-232 link (cable supplied) and the settings are displayed in tabbed windows, with each window showing only the parameters relevant to your application. For any number of WS700s, WS98 is an essential partner.

Linked programs: 7 . 8, 53 . 58 [12:08 PM

features	benefits
easy to use	helps you get your work done
programming, configuration and status windows	parameters arranged in functional groups
intelligent displays	reduce on-screen clutter
enhanced tooltips	detailed explanation of all parameters
built-in printing and archiving	record and store all of your settings
multi-document interface	check the settings from several locations
context-sensitive HTML help	explains all features

options

none

configurations

none

WS98-700 PC software

data sheet

		data sneet	
program and limits display		calibration display	
status information	✓	status information	×
selected program	✓	selected program	×
results of the last weld	✓	results of the last weld	×
sequence parameters	✓	CT, toroid and pressure calibration parameters	✓
monitoring parameters	✓	intelligent layout	✓
intelligent layout	✓	printing	✓
printing	✓	disk access	✓
disk access	✓	status/counter/log reset	×
status/counter/log reset	✓	context-sensitive help	✓
context-sensitive help	✓		
·		status display	
use program display		status information	√
status information	×	selected program	1
selected program	^ -	results of the last weld	1
results of the last weld	×	force output and force feedback	1
intelligent layout	^	counter status	1
printing	·	i/o status	1
	*		*
disk access	·	printing	v
status/counter/log reset	X	disk access	V
context-sensitive help	✓	status/counter/log reset	✓
		context-sensitive help	✓
counter display			
status information	×	system requirements	
selected program	×	PC with a 486DX or higher running Microsoft	
results of the last weld	×	Windows 98, 2000, XP or NT4 build 1381:service pack #4. Microsoft Internet Explorer 3 is required	
intelligent layout	√	for HTML help functions.	
printing	√	5 MB of available hard-disk space	
disk access	√	800x600 16-bit colour display	
status/counter/log reset	X	Microsoft mouse or compatible pointing device	
context-sensitive help	✓		
configuration & printing display			
status information	×		
selected program	×		
results of the last weld	×		
application-specific parameters	✓		
intelligent layout	✓		
printing	✓		
disk access	✓		
status/counter/log reset	×		
context-sensitive help	✓		

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