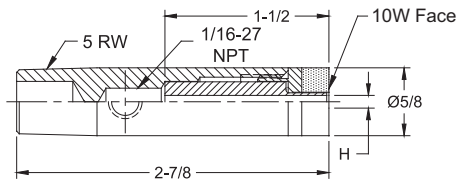
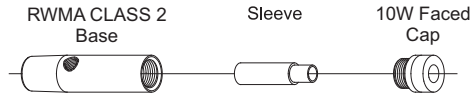
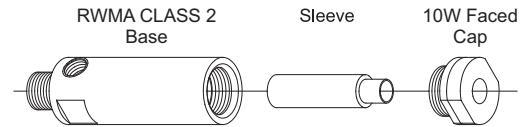
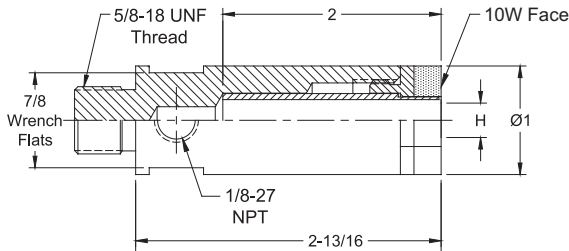
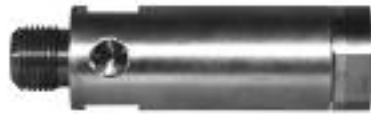


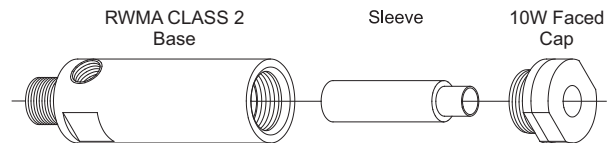
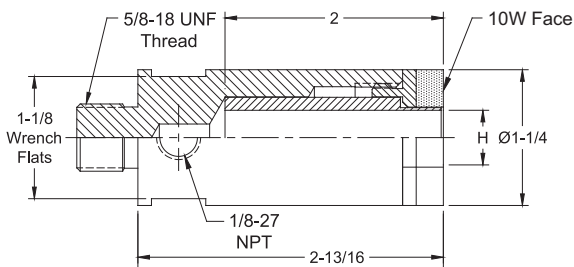
## CHAMELEON/MAX-LIFE™ STUD WELDING ELECTRODES



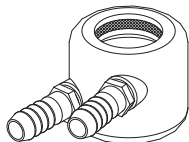
Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	RWMA CLASS 2 Base	Ceramic Coated Steel Sleeve	10W Faced Cap
16-37325-116	#4	.116	16-37325	16-953116	16-37325-C116
16-37325-132	#5	.132	16-37325	16-953132	16-37325-C132
16-37325-140	#6	.140	16-37325	16-953140	16-37325-C140
16-37325-169	#8	.169	16-37325	16-953169	16-37325-C169
16-37325-169	4MM	.169	16-37325	16-953169	16-37325-C169
16-37325-191	#10	.191	16-37325	16-953191	16-37325-C191
16-37325-204	5MM	.204	16-37325	16-953204	16-37325-C204
16-37325-220	#12	.220	16-37325	16-953220	16-37325-C220
16-37325-243	6MM	.243	16-37325	16-953243S	16-37325-C243
16-37325-254	.250	.254	16-37325	16-953254S	16-37325-C254



Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	RWMA CLASS 2 Base	Ceramic Coated Steel Sleeve	10W Faced Cap
16-37525-243	6MM	.243	16-37825	16-953243	16-37525-C243
16-37525-254	.250	.254	16-37825	16-953254	16-37525-C254
16-37525-320	.312	.320	16-37825	16-953320	16-37525-C320
16-37525-320	8MM	.320	16-37825	16-953320	16-37525-C320
16-37525-380	.375	.380	16-37825	16-953380	16-37525-C380

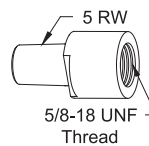


Stud Welding Assemblies	Screw Thread Size	Sleeve I.D. H	RWMA CLASS 2 Base	Ceramic Coated Steel Sleeve	10W Faced Cap
16-37526-399	10MM	.399	16-37526	16-953399	16-37526-C399
16-37526-444	.438	.444	16-37526	16-953444	16-37526-C444
16-37526-477	12MM	.477	16-37526	16-953477	16-37526-C477
16-37526-502	.500	.502	16-37526	16-953502	16-37526-C502
16-37526-630	.625	.630	16-37526	16-953630	16-37526-C630



External Electrode Cooling Chamber

Electrode Dia.	Cooling Chamber Part No.	Tapered Adapter Part No.
5/8	18-1340	--
1	18-1342	18-7741
1-1/4	18-1343	18-7742



Tapered Adapter

- Electrode Assemblies 16-37525-XXX and 16-37526-XXX may be used with 5/8-18 threaded holders 18-169, 18-170, 18-171, shown on page 32

- Electrode Assemblies 16-37525-XXX and 16-37526-XXX may be used with Platen Mounted holders (page 49) by using adapter 18-7743 shown on page 31